

Reprint.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D130-701-043

Job Sheet 187306



S139722

Part No: D130-701-043

Job Qty: 1 pcs

Part Name: EC130 Heli-Utility-Basket™ - Airframe Mount, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/18

Job Tracking No:

Due Date: 1/17/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG DS9769 REV A, IIN D130-701 REV.G SHEETS 12,13 IPP REV:A NEW ISSUE 10-04-20 JLM VERIFIED BY:DD IPP Rev:B 11.01.31 now @ chg003 DD verified by:ec IPP Rev:C 11.03.21 now @ chg004 DD verified by:ec IPP Rev:D 11.04.27 per ecn 11-554 DD verified by:ec IPP Rev:E 14.04.11 DS19693 REV.A DD VERF:JLM IPP Rev:F 16.11.03 now @ chg008 DD VERF:JLM IPP Rev:G 17.02.13 now @ chg009 DD VERF:JLM IPP Rev:H 18.02.26 AS PER IIN REV.G DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/17/19	1/17/19	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging 1 - Pick Kit	1 pcs	1/17/19	1/17/19	0.00	0.00	Packaging1-1		
120	Small Fab - 2 - B4B	1 pcs	1/17/19	1/17/19	0.00	2.23	Small Fab-1		
130	QC 5	1 pcs	1/17/19	1/17/19	0.00	0.00	QC5		
140	Packaging 1-2 - Pick Kit - B4B	1 pcs	1/16/19	1/17/19	0.00	0.00	Packaging 1 - 2 - B4B		
							Packaging 1 - 14 - B4B		
							Packaging 1 - 15 - B4B		
							Packaging 1 - 16 - B4B		
							Packaging 1 - 17 - B4B		
							Packaging 1 - 18 - B4B		
							Packaging 1 - 19 - B4B		
150	QC 4	1 pcs	1/17/19	1/17/19	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
160	Packaging 3-1 - Stock - B4B	1 pcs	1/17/19	1/17/19	0.00	0.00	Packaging 3 - 2 - B4B		
							Packaging 3 - 18 - B4B		
165	DC - 1 - B4B	1 pcs	1/17/19	1/17/19	0.00	0.00	DC - 1 - B4B		
							DC - 2 - B4B		
170	QC 21 - FG	1 pcs	1/17/19	1/17/19	0.00	0.00	QC 21 - FG - 21		
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 110 - PICK KIT FOR BASKET ASSEMBLY

Descriptions: 120 - Small Fab - Assemble as per Dwg IIN-D130-701

130 - QC5- Inspect part completeness to step on W/O

140 - Pick Kit

150 - QC4- 100% Inspect kits for completeness

160 - Identify and pack for shipping as per PPP D130-701-043 PPP Rev:

165 - Document Control - Photocopy blue file and type labels per PPP D130-701-043 CHG011

170 - QC21- Final Inspection - Work Order Release

JUL 05 2019 01:02:50 TNR

S139722

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN4-22A	Bolt	1 Ea (1 ea)	90-Start up Operation	
AN4-24A	Bolt	1 Ea (1 ea)	90-Start up Operation	
AN4-7A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN970-4	Washer	4 Ea (4 ea)	90-Start up Operation	
D2022-101	Spacer	2 pcs (2 ea)	90-Start up Operation	
D2258-220	Placard	1 pcs (1 ea)	90-Start up Operation	
D2332-041	Lid Prop Assembly 6.69"	1 pcs (1 ea)	90-Start up Operation	
D2512	Basket Lid	1 pcs (1 ea)	90-Start up Operation	
D2530	Handle Weldment	1 pcs (1 ea)	90-Start up Operation	
D2535	Spring	2 pcs (2 ea)	90-Start up Operation	
D2537-PO	Bushing	2 pcs (2 ea)	90-Start up Operation	
D2931	Bumper	2 pcs (2 ea)	90-Start up Operation	
D3172-041	Basket Base Assembly	1 pcs (1 ea)	90-Start up Operation	
MS20600-AD4W3	Cherry Rivet	2 Ea (2 ea)	90-Start up Operation	
MS21042L3	Nut	2 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	
NAS1149D0416J	Washer	2 Ea (2 ea)	90-Start up Operation	
NAS1149D0463J	Washer	2 Ea (2 ea)	90-Start up Operation	
NAS1149D0563J	Washer	4 Ea (4 ea)	90-Start up Operation	
NAS1149DN832J	Washer	2 Ea (2 ea)	90-Start up Operation	
AN4-14A 344	Bolt	4 Ea (4 ea)	140-Packaging 1-2 - Pick Kit - B4B	5157440
AN4-6A 345	Bolt	2 Ea (2 ea)	140-Packaging 1-2 - Pick Kit - B4B	5163234
AN5-10A 178	Bolt	16 Ea (16 ea)	140-Packaging 1-2 - Pick Kit - B4B	5158586
D4037-1 471	Aft Crossbeam	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5140893
D4037-3 471	Fwd Crossbeam	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5140895
D4038-041 510	Angle Assembly Fwd LH	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5140893
D4038-042	Angle Assembly Fwd RH	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5192949
D4038-043 510	Angle Assembly Aft LH	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5065493
D4038-044 511	Angle Assembly Aft RH	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5144896
D4039-041	Fwd Bracket Assembly	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5193520
D4039-043	Aft Bracket Assembly	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5193496
D4040-1	Radius Block	4 pcs (4 ea)	140-Packaging 1-2 - Pick Kit - B4B	5144590
D4090-1	Placard	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5136595
D4090-3	Placard	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5136592
D4090-5	Placard	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5135073
D4090-7	Placard	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5135071
D5359-041	Strut Assembly, LH/RH	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5192717
D5393-041	Strut Assembly	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5026259
D5394-043	Bracket Assembly	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5064020
D5395-1	Bracket	1 pcs (1 ea)	140-Packaging 1-2 - Pick Kit - B4B	5139573
MS20002C5	Washer	8 pcs (8 ea)	140-Packaging 1-2 - Pick Kit - B4B	5065261
MS20002C6	Washer	12 Ea (12 ea)	140-Packaging 1-2 - Pick Kit - B4B	5089343
MS21042L4	Nut	8 Ea (8 ea)	140-Packaging 1-2 - Pick Kit - B4B	5157064
MS21042L5	Nut	28 Ea (28 ea)	140-Packaging 1-2 - Pick Kit - B4B	5181786
MS21042L6	Nut	12 Ea (12 ea)	140-Packaging 1-2 - Pick Kit - B4B	5182056
MS21250-05032	Bolt	4 Ea (4 ea)	140-Packaging 1-2 - Pick Kit - B4B	5116975
MS21250-05038	Bolt	4 Ea (4 ea)	140-Packaging 1-2 - Pick Kit - B4B	5116971
MS21250-06018	Bolt	12 Ea (12 ea)	140-Packaging 1-2 - Pick Kit - B4B	5136843
NAS1149D0463J	Washer	7 Ea (7 ea)	140-Packaging 1-2 - Pick Kit - B4B	5158585
NAS1149D0563J	Washer	44 Ea (44 ea)	140-Packaging 1-2 - Pick Kit - B4B	5174288
NAS1149D0663J	Washer	12 Ea (12 ea)	140-Packaging 1-2 - Pick Kit - B4B	5135105
NAS1149F0463P	Washer	4 Ea (4 ea)	140-Packaging 1-2 - Pick Kit - B4B	5097088

010213

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7 to allocate

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-16A	2	167	0
	AN4-22A	1	107	0
	AN4-24A	1	33	0
	AN4-7A	2	80	0
	AN5-17A	4	128	0
	AN970-4	4	87	0
	D2022-101	2	41	0
	D2258-220	1	2	0
	D2332-041	1	0	0
	D2512	1	0	0
	D2530	1	10	0
	D2535	2	200	0
	D2537	2	75	0
	D2931	2	707	0
	D3172-041	1	0	0
	MS20600-AD4W3	2	348	0
	MS21042L3	2	1,814	0
	MS21042L4	4	1,976	0
	MS21042L5	4	677	0
	NAS1149D0416J	2	1,913	0
	NAS1149D0463J	2	3,131	0
	NAS1149D0563J	4	2,736	0
	NAS1149DN832J	2	1,728	0
140-Packaging 1-2 - Pick Kit - B4B	AN4-14A	4	450	0
	AN4-6A	2	657	0
	AN5-10A	16	178	0
	D4037-1	1	2	0
	D4037-3	1	1	0
	D4038-041	1	3	0
	D4038-042	1	0	0
	D4038-043	1	1	0
	D4038-044	1	1	0
	D4039-041	1	0	0
	D4039-043	1	0	0
	D4040-1	4	7	0
	D4090-1	1	13	0
	D4090-3	1	13	0
	D4090-5	1	10	0
	D4090-7	1	10	0
	D5359-041	1	0	0
	D5393-041	1	0	0
	D5394-043	1	1	0
	D5395-1	1	9	0
	MS20002C5	8	75	0
	MS20002C6	12	56	0
	MS21042L4	8	1,976	0
	MS21042L5	28	677	0
	MS21042L6	12	397	0
	MS21250-05032	4	16	0
	MS21250-05038	4	16	0
	MS21250-06018	12	28	0
	NAS1149D0463J	7	3,131	0
	NAS1149D0563J	44	2,736	0
	NAS1149D0663J	12	906	0
	NAS1149F0463P	4	302	0
Part Specifications				
Specifications could not be found.				

Plex 6/5/19 1:57 PM Dart.Renwick.Jennifer



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Container History for S139722

Change Date	By	Job	Part	Rev	Operation	Material	Chg	Serial No/Batch	Gross	Tare	Net	Len	Qty	Location	Status	Accounting Job	Defect	Type
12/21/18 6:26 AM	Joly, Jocelyne	187306	D130-701-043		Start up Operation			S139722	0	0	0	0	0	Start Up Stores/Pkg-2	WIP			Cr
12/21/18 6:26 AM	Job, Automated	187306	D130-701-043		Start up Operation			S139722	0	0	0	0	0	Start Up Stores/Pkg-2	WIP			Cr
4/17/19 8:53 AM	Macdonald, Dara	187306	D130-701-043		Start up Operation			S139722	0	0	0	0	1	FG097	WIP			Uf
4/17/19 9:14 AM	Macdonald, Dara	187306	D130-701-043		Start up Operation			S139722	0	0	0	0	1	FG097	WIP			Cj
4/30/19 10:46 AM	Lacelle, Linda	187306	D130-701-043		QC 21 - FG			S139722	0	0	0	0	1	FG097	Stock			Uf
4/30/19 10:53 AM	Lacelle, Linda	187306	D130-701-043		Packaging 1-2 - Pick Kit - B4B			S139722	0	0	0	0	1	Packaging 2 - 1 - B4B	Stock			Uf
4/30/19 11:01 AM	Lacelle, Linda	187306	D130-701-043		QC 5			S139722	0	0	0	0	1	Packaging 2 - 1 - B4B	Stock			Uf
5/24/19 3:57 PM	Tollis, Andrew	187306	D130-701-043		QC 5			S139722	0	0	0	0	1	Packaging 2 - 1 - B4B	Quarantine			Uf

5. PARTS LIST

- 5.1. FOR D130-701-041 HELI-UTILITY BASKET KITS AT CHG 001 THROUGH CHG 004, D130-701-043 HELI-UTILITY BASKET KIT AT CHG 001 THROUGH CHG 006, AND D130-701-011/-013 KITS AT CHG 001 THROUGH CHG 005

Qty -041	Qty -043	Qty -011	Qty -013	Part Number	Description
X				D130-701-041	HELI-UTILITY-BASKET
	X			D130-701-043	HELI-UTILITY BASKET
		X		D130-701-011	CONVERSION KIT
			X	D130-701-013	FIXED PROVISIONS KIT
2	2			*D2022-101	SPACER
1	1			*D2258-220	LABEL
1	1			*D2332-041	PROP ASSEMBLY
1	1			*D2512	BASKET LID ASSEMBLY
1	1			*D2530	HANDLE ASSEMBLY
2	2			*D2535	SPRING
2	2			*D2537	BUSHING
2	2			*D2931	BUMPER
1	1			*D3172-041	BASKET BASE ASSEMBLY
2				D3173-041	BEAM ASSEMBLY
1				D3177-041	BRACKET ASSEMBLY
1				D3177-043	BRACKET ASSEMBLY
1	1			D3180-041	STRUT ASSEMBLY, LH
1	1			D3180-042	STRUT ASSEMBLY, RH
1	1			D3181-1	BUSHING
	1	1	1	D4037-1	AFT CROSSBEAM
	1	1	1	D4037-3	FWD CROSSBEAM
	1	1	1	D4038-041	ANGLE ASSEMBLY, FWD, LH
	1	1	1	D4038-042	ANGLE ASSEMBLY, FWD, RH
	1	1	1	D4038-043	ANGLE ASSEMBLY, AFT, LH
	1	1	1	D4038-044	ANGLE ASSEMBLY, AFT, RH
	1	1		D4039-041	FWD BRACKET ASSEMBLY
	1	1		D4039-043	AFT BRACKET ASSEMBLY
	4	4	4	D4040-1	RADIUS BLOCK
	1	1		D4090-1	PLACARD
	1	1		D4090-3	PLACARD
	1	1	1	D4090-5	PLACARD
2	2			*AN3-16A	BOLT
2	2			AN4-12A	BOLT
1	1			*AN4-22A	BOLT
1	1			*AN4-24A	BOLT
3 (2)	3 (2)			+AN4-7A	BOLT
4	16	16	16	AN5-10A	BOLT
4	4			*AN5-17A	BOLT
2				AN5-23A	BOLT
4	4			*AN970-4	WASHER
	8	8	8	MS20002C5	WASHER
	12	12		MS20002C6	WASHER
2	2			*MS20600AD4W3	RIVET
2	2			*MS21042L3	NUT (OR MS21042-3)
7 (4)	7 (4)			+MS21042L4	NUT (OR MS21042-4)

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Revision: **G**
Date: 18.01.10

Qty -041	Qty -043	Qty -011	Qty -013	Part Number	Description
10 (4)	28 (4)	24	24	+MS21042L5	NUT (OR MS21042-5)
	12	12		MS21042L6	NUT (OR MS21042-6)
	4	4	4	MS21250-05032	BOLT
	4	4	4	MS21250-05038	BOLT
	12	12		MS21250-06018	BOLT
2	2			*NAS1149DN832J	WASHER (AN960JD8)
2	2			*NAS1149D0416J	WASHER (AN960JD416L)
7 (2)	7 (2)			+NAS1149D0463J	WASHER (AN960JD416)
16 (4)	44 (4)	40	40	+NAS1149D0563J	WASHER (AN960JD516)
	12	12		NAS1149D0663J	WASHER (AN960JD616)

* Pre-assembled prior to shipping

+ Quantity in () preassembled prior to shipping

5.2. FOR D130-701-041 HELI-UTILITY BASKET KITS AT CHG 005 AND SUBSEQUENT, AND FOR D130-701-043 HELI-UTILITY BASKET KITS AT CHG 007 AND SUBSEQUENT

No change to D130-701-011 Conversion Kits and D130-701-013 Fixed Provisions Kit.

Qty -041	Qty -043	Part Number	Description
X		D130-701-041	HELI-UTILITY-BASKET
	X	D130-701-043	HELI-UTILITY BASKET
2	2	*D2022-101	SPACER
1	1	*D2258-220	LABEL
1	1	*D2332-041	PROP ASSEMBLY
1	1	*D2512	BASKET LID ASSEMBLY
1	1	*D2530	HANDLE ASSEMBLY
2	2	*D2535	SPRING
2	2	*D2537	BUSHING
2	2	*D2931	BUMPER
1	1	*D3172-041	BASKET BASE ASSEMBLY
2		D3173-041	BEAM ASSEMBLY
1		D3177-041	BRACKET ASSEMBLY
1		D3177-043	BRACKET ASSEMBLY
	1	D4037-1	AFT CROSSBEAM
	1	D4037-3	FWD CROSSBEAM
	1	D4038-041	ANGLE ASSEMBLY, FWD, LH
	1	D4038-042	ANGLE ASSEMBLY, FWD, RH
	1	D4038-043	ANGLE ASSEMBLY, AFT, LH
	1	D4038-044	ANGLE ASSEMBLY, AFT, RH
	1	D4039-041	FWD BRACKET ASSEMBLY
	1	D4039-043	AFT BRACKET ASSEMBLY
	4	D4040-1	RADIUS BLOCK
	1	D4090-1	PLACARD
	1	D4090-3	PLACARD
	1	D4090-5	PLACARD
	1	D4090-7	PLACARD
	1	D5359-041	STRUT ASSEMBLY
	1	D5359-042	STRUT ASSEMBLY
	1	D5367-1	BUSHING
	1	D5393-041	STRUT ASSEMBLY

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Revision: G

Date: 18.01.10